

POWERFLEX®

PART NUMBER

PFF19-806

DESCRIPTION

FRONT LOWER ENGINE MOUNT KIT

INSTALLATION GUIDE

Contents (parts per pack):

3 x Polyurethane Bushes	1 x Grease
2 x Metal Washers	2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the mount holding the bushes from the car and remove the bushes from the mount.
2. To fit the larger bush, lubricate the thinner lip with washing up liquid and press into the larger hole on the mount. (Once one edge has started to go through the mount the rest of the bush will follow) Push the longer of the 2 metal sleeves through the bore of the bush after applying some of the supplied grease.
3. When fitting the smaller bush please note the hole and bushes are not round, align the bushes correctly and fit into the smaller hole. Push the shorter of the metal sleeves through the bush after applying some of the supplied grease.
4. When fitting the mount back onto the car the thicker edge of the larger bush goes towards the ground. (tip apply some washing up liquid to the larger bush to help it slide back into the subframe).
5. Place the supplied washer onto the bolt before bolting up the smaller bush to support the open face of the bush and tension all hardware to manufacturers recommended torque settings.



Figure 1 - fitted image of the polyurethane bush