

# POWERFLEX®

PART NUMBER  
**PFF60-522**

DESCRIPTION  
**UPPER RIGHT ENGINE MOUNTING BUSH**

## INSTALLATION GUIDE

### Product description:

PFF60-522 is designed to allow a controlled amount of engine movement through voids in the material. The kit includes a polyurethane insert, designed to further reduce engine movement, perfect for track days or vehicles running increased power.

### Contents (parts per pack):

- 1 x Polyurethane A bush
- 1 x Polyurethane B bush
- 1 x Polyurethane B insert
- 1 x Aluminium sleeve
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the original rubber bush from the engine mounting bracket. *Take note of the offset position of the original bush as the new bush will need to fit into the same orientation.*
2. Push the A polyurethane bush into the bracket from the outside of the car with the arrow pointing up.
3. Push the B polyurethane bush into the bracket from the inside of the car, again with the arrow pointing up.
4. Apply some of the supplied grease to the bore of the bush and insert the sleeve from the inside of the car.
5. To limit the flexibility of the bush, add the supplied polyurethane insert into the B part of the bush.
6. Refit the bracket to the car using the original bolt and tension all hardware to manufacturers recommended torque settings.



Up  
↑  
arrow  
  
Front of car



**PFF60-522A**



**PFF60-522B**  
*Inside of car*