

# PFF85-832P

#### **DESCRIPTION**

#### LOWER ENGINE MOUNT INSERT

### **INSTALLATION GUIDE**

## Contents (parts per pack):

1 x Polyurethane Bush 1 x PTFE Silicone Grease

1 x Metal Outer Shell 1 x Metal Washer

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.





## Fitting Instructions:

- 1. Access the lower engine mount which is located in the front sub frame under the car.
- 2. Remove the bolt from the lower engine mount.

#### Note: the manufacturer's bolts are stretch bolts and new bolts are recommended on re-fit.

- 3. The insert pushes into the voids of the original bush. Remove any flash lines and clean the dirt from the voidings.
- 4. Slide the new PU insert into the voids of the rubber bush, as shown in Figure 1.
- 5. Position the supplied washer on top of the PU insert. Push the supplied sleeve into the bore of the washer, as shown in Figure 1.
- 6. Use the original bolt and small washer to secure the PU insert kit into the rubber engine mount, as shown in Figure 1.
- 7. Tension all hardware to manufacturers recommended torque settings.

