

**PART NUMBER****PFF5-1901G****DESCRIPTION****FRONT RADIUS ARM TO
CHASSIS CASTER ADJUSTABLE BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

4 x Polyurethane bushes 2 x Steel washers
2 x Stainless steel sleeves 1 x Grease

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*

All fasteners must be tensioned to manufacturer's torque settings.

**Fitting Instructions:**

1. Remove original bush from arm.
2. Clean any dirt and corrosion from bore in arm, removing any sharp edges around bore.
3. Fit the polyurethane bush into arm.
4. Fit steel washer on stainless steel sleeve against shoulder.
5. Apply supplied grease in and around bore of polyurethane bushes.
6. Insert stainless steel sleeve into bush from inside of the vehicle, as shown in *Figure 1*.
7. For maximum camber use a 24mm hex spanner to rotate sleeve so that the bore is positioned, as shown in *Figure 2*.
8. Ref t arm. Tension all hardware to manufacturers recommended torque settings.

