

FITTING INSTRUCTIONS

Product description:

These inserts fit into the voids of the original bushes, this takes out some of the movement engine under acceleration and deceleration

There are 2 different shaped inserts available to suit the earlier and later bush supplied by VAG, PFF85-504 fits vehicles up to mid 2008 and PFF85-704 fits vehicles from the middle of 2008 onwards.

Please check fig 1 of the original bushes to make sure you have the correct insert

The insert is available in different materials.

PFF85-504 & PFF85-704 are made in Yellow Shore A 70 material and are suitable for fast road applications

PFF85-504R & PFF85-704R are made in Red Shore A 65 material these are more suitable for the diesel engines where using the fast road material can cause too much NVH (noise, vibration, harshness)

PFF85-504P & PFF85-704P are made in Purple Shore A 80 material, these are suitable for higher powered engines, track and competition cars NVH will be more noticeable as the material is stiffer.

Contents (parts per pack):

- 1 x insert
- 2 x metal washers, 1 x 83mm dia & 1 x 38mm dia
- 1 x grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
 - all safety precautions adhered to;
 - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

Fitting Instructions:

1. Remove the bolt from the bush.
2. Check you have the correct insert for the bush fitted to your car, see fig 1
3. Lubricate the insert.
4. Line up the insert to the voids in the bush.
5. Push the insert into the bush until the base of the insert is level with the bush.
6. Place the small washer into the hole at the base of the insert, this acts as a spacer so as not to crush the base of the insert.
7. Place the large washer over the small washer and insert, the large washer holds the insert in place.
8. Refit the bolt and torque to manufacturers settings.
9. Road test vehicle.

As with any up rated engine mount product there may be some additional NVH, we have tried to limit this by offering the different options. Please choose the correct type of material for your application to limit this.

USE PFF85-504 FOR THIS MOUNT

USE PFF85-704 FOR THIS MOUNT



Fig 1 UP TO MID 2008

FROM MID 2008 ON

Shore A 65
DieselShore A 70
Fast RoadShore A 80
Track