

**PART NUMBER** 

PFF1-506

**DESCRIPTION** 

## FRONT UPPER ARM REAR BUSH

## **INSTALLATION GUIDE**

## **Contents (parts per pack):**

4 x bushes (2 x A parts & 2 x B parts)

2 x stainless steel sleeves

4 x nylon washers (2 x stepped, 2 x plain)

1 x grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove arm from the car.
- 2. Press out the original bush.
- 3. Clean any dirt and corrosion from the bore of the arm, chamfer the sharp edges.
- 4. Push the bushes into the arm, the A bush fits in from the front of the car and the B bush in from the rear.
- 5. Apply some of the supplied grease to the bore of the bush, the faces of the nylon washers and the outside of the sleeve.
- 6. Push the sleeve into the bush, the sleeve should protrude out of the bush an equal amount each side of the bush.
- 6. The stepped nylon washer fits over the sleeve on the B bush nearer to the rear, with the smaller end facing, again, towards the rear of the car. Place the 2nd washer onto the sleeve onto the A bush towards the front of the car.
- 7. Refit the arm to the car.



