

PART NUMBER

PFR3-208

DESCRIPTION

REAR UPPER ARM OUTER BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x PFR3-208A Polyurethane Bushes
- 1 x PTFE Grease Sachet
- 2 x PFR3-208B Polyurethane Bushes
- 2 x Zinc Plated Mild Steel Washers
- 2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

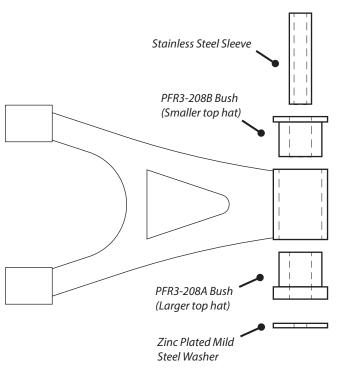
- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to:
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

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Fitting Instructions

- 1. Remove the suspension arm from the vehicle and press/cut out the original bush from the arm.
- 2. Clean off any dirt and corrosion, and use a rounded file to remove any sharp edges from the vacant hole.
- 3. Insert the PFR3-208A and PFR3-208B bushes fully into the arm until flush, positioned as shown in Fig 1. The 'A' Bush with the thicker top hat is inserted into the knuckle/upright rear side. The 'B' Bush with the thinner top hat, is inserted from the opposing front side.
- 4. Apply some of the supplied grease to the bore of the bushes and insert the Stainless-Steel Sleeve, pushing it until it sits flush with each end of the bush.
- 5. Refit the arm to the vehicle, bolting up the subframe side first.
- 6. Place the supplied washer between the end face of the 'A' Bush and the knuckle/upright and bolt together using the original bolt and washer, tightening to the manufacturer's recommended torque settings.
- 7. Check alignment, adjusting if necessary and road test.





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