

# POWERFLEX®

## PART NUMBER

# PFF19-100

## DESCRIPTION

## GEAR LEVER CRADLE MOUNTING BUSH KIT

### Contents (parts per pack):

- 4 x PFF19-100A Polyurethane Bushes
- 1 x PTFE/Silicone Grease
- 2 x PFF19-100B Polyurethane Bushes
- 4 x Stainless Steel Sleeves
- 2 x Zinc Plated Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### INSTALLATION GUIDE



Figure 1- Location of OEM bushes to remove and replace.

### Fitting Instructions:

1. Remove the 4 original bushes from the cradle mount and clean away any dirt or corrosion from the vacant holes, using a rounded file to remove any sharp edges.

2. Insert the PFF19-100B bushes into the two vacant holes at the back of the cradle mount (the hole that runs horizontally to the car), ensuring that the top hat sits on the inside of the mount. Insert the bushes until they sit flush within the hole.

3. Apply some of the supplied grease to the bore of the PFF19-100B Bushes and insert one Stainless Steel Sleeve into each of the holes of the fitted PFF19-100B bushes, until they sit flush.

4. Insert the PFF19-100A bushes into the vacant holes at the front of the mount. Two bushes are fitted into each vacant hole, with bushes sitting in the top and bottom of the hole (Note: Reference Figure 2 for the positioning of the bushes, where the top hats sit flush on the outside of the hole.)

5. Apply some of the supplied grease to the outer surface of the Stainless Steel Sleeves and insert them into the bore of the PFF19-100A Bushes, ensuring they sit flush in the bore.

6. Place one Mild Steel Washer onto the top surface of the fitted PFF19-100A assemblies and refit the mount, ensuring to tension all hardware to manufacturers recommended torque settings.

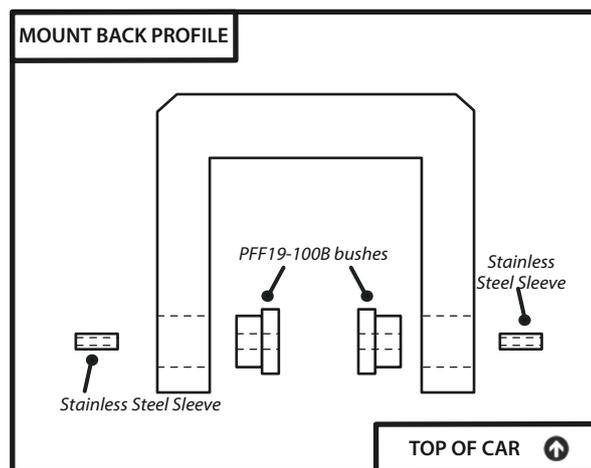


Figure 2- Assembly of 2 back PFF19-100B bushes

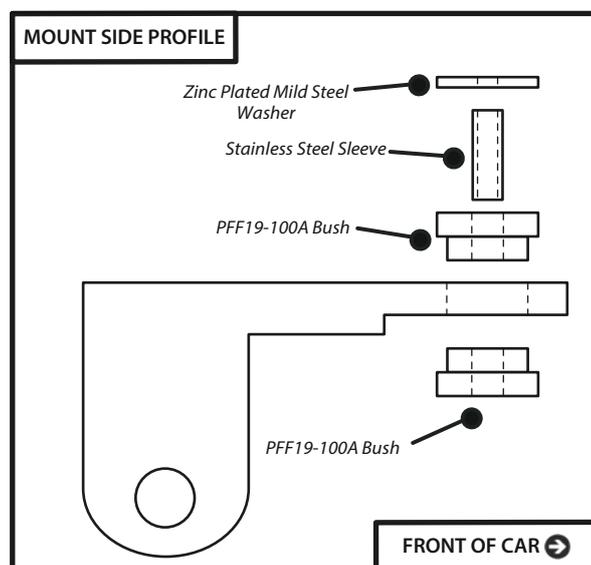


Figure 3- Assembly of 2 front PFF19-100A bushes