

**PART NUMBER****PFF19-1219****DESCRIPTION****FRONT SUBFRAME REAR BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

2 x Polyurethane A Bushes 1 x PTFE/Silicone Grease
2 x Polyurethane B Bushes 2 x Stainless Steel Sleeves
2 x Zinc Plated Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Safely support the front subframe using a suitable transmission jack. Loosen and remove the front subframe mounting bolts to lower the subframe sufficiently to access the bush housings.
2. Remove the original rubber bushes from the subframe mounting locations using an appropriate extraction press or tool.
3. Clean any dirt, rust and corrosion from the housing bore of the subframe. File off any sharp edges using a rounded file.
4. Push Polyurethane Bush A into the upper side of the subframe housing bore and push Polyurethane Bush B into the bottom of the housing bore until both are fully seated flush against the subframe.
5. Apply the supplied Powerflex assembly grease into the inner bore and end contact faces of the fitted bushes.
6. Push the stainless steel sleeve through the centre of the Polyurethane bushes. Ensure the knurled end of the sleeve faces upwards so it sits flush with Bush A, As Shown in Figure 2.
7. Place the supplied plated steel washer at the lower face (Bush B) before refitting the subframe mounting bolt.
8. Raise the subframe back into position against the chassis, re install all mounting hardware, and tension all fasteners to the manufactures recommended torque settings.

Note: It is recommended that PFF19-1218 is fitted at the same time.

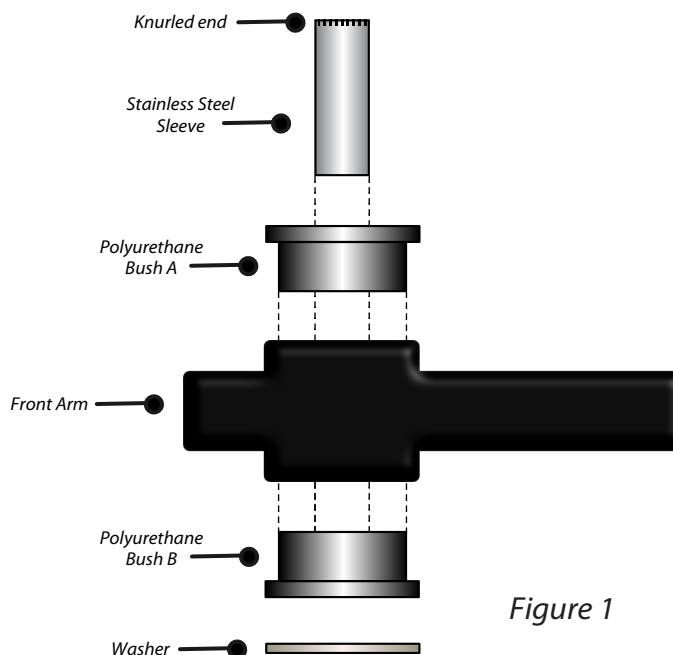


Figure 1



Figure 2



sales@powerflex.co.uk



@powerflex bushes



www.powerflex.co.uk