

# POWERFLEX

## PART NUMBER

# PFF19-1520

## DESCRIPTION

## LOWER ENGINE MOUNT SMALL BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane Bushes
- 1 x Grease
- 2 x Stainless Steel Sleeves
- 1 x Washer

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the lower rear engine mounting from the car.
  2. Remove the bracket by using a 90 degrees countersink drill as it only needs to remove the swage that holds the bracket to the original bush. Once the swage has been removed, the bracket will pull off.
- NOTE: The metal bracket attached to the original bush needs to be reused, remember not to increase the hole diameter as the new inner sleeve locates into this hole**
3. Press out the original bush from the mount.
  4. Clean any corrosion or dirt out of the bore.
  5. Insert the two polyurethane parts into the mount.
  6. Apply some of the supplied grease into the bore of the bush.
  7. Push in the stainless steel sleeve with the smaller diameter going into the bush first - the end with the shoulder is fitted towards the bracket.
  8. Offer the mount back up to the car, place the original bracket onto the shoulder of the sleeve and partially push the bolt through.
  9. Place the metal washer and the larger diameter stainless steel sleeve in between the bush and the gearbox, the opposite side to the original bracket.
  10. Push the bolt through and tighten. Tension all hardware to manufacturers recommended torque settings.

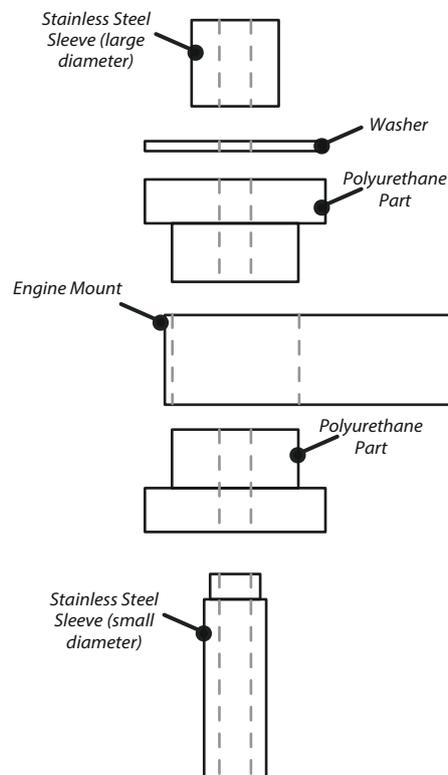


Figure 1 - diagram showing how all the parts fit together