

**PART NUMBER****PFF5-1602****DESCRIPTION****FRONT ARM OUTER BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

- | | |
|-----------------------------|---------------------------|
| 2 x A Polyurethane Bushes | 2 x B Polyurethane Bushes |
| 2 x Stainless Steel Sleeves | 4 x Washers |
| 1 x PTFE/Silicone Grease | |

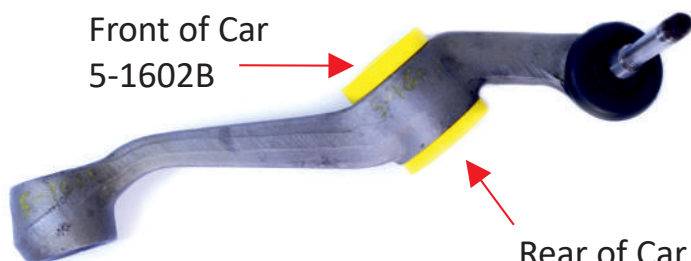
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original bush, including its outer shell, from the arm as shown in Fig 1.
2. Clean any dirt and corrosion from the bore in the arm, removing any sharp edges or burrs with a rounded file.
3. Push the 5-1602B bush into the arm facing towards the front of the vehicle as shown in Fig 2.
4. Push the 5-1602A bush into the other side of the arm, facing the rear of the vehicle. The tapered feature on the bush will fit the internal chamfer to the bore of the arm.
5. Apply some of the supplied grease to the bore of the bush and insert the sleeve until flush.
6. Prior to presenting the arm to the vehicle for re-assembly, add one of the supplied washers to the threaded end of the anti-roll bar.
7. Refit the arm to the vehicle, add the additional washer to the nut side of the bush and tension all hardware to the manufacturer's recommended torque settings.

*Figure 1**Figure 2**Figure 3*