

# POWERFLEX®

## PART NUMBER

# PFR1-1010

## DESCRIPTION

## REAR TRAILING ARM BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane Bushes

2 x Zinc Plated Steel Outer Shells

4 x Black Anodised Aluminium Bracket

1 x PTFE/Silicone Grease

2 x Stainless Steel Sleeves

4 x Zinc Plated Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

-all work to be carried out by a licensed technician;

-all safety precautions adhered to;

-wheel alignment to be checked and adjusted as required after any suspension work.

-All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Unbolt the rear trailing arm front bush from the body of the vehicle and remove the original bush from the rear trailing arm.
2. Clean any dirt and corrosion from the bore of the arm and remove any sharp edges or burrs on the arm.
3. Press the zinc plated steel outer shell into the arm.
4. Push the polyurethane bushes into the zinc plated outer shell, do not apply any grease to the outer diameter of the polyurethane bushes. If lubrication is required for fitting, use liquid soap.
5. Apply some of the supplied grease to the bore of the polyurethane bushes and press in the stainless steel sleeve until it sits flush.
6. Apply some of the supplied grease to the outer faces of each bush, and then place a zinc plated steel washer on each end face of the bushes.
7. Press in the anodised aluminium brackets, ensuring that they are parallel, and are correctly aligned.
8. Re-fit the arm to the vehicle and tension all hardware to manufacturers recommended torque settings.

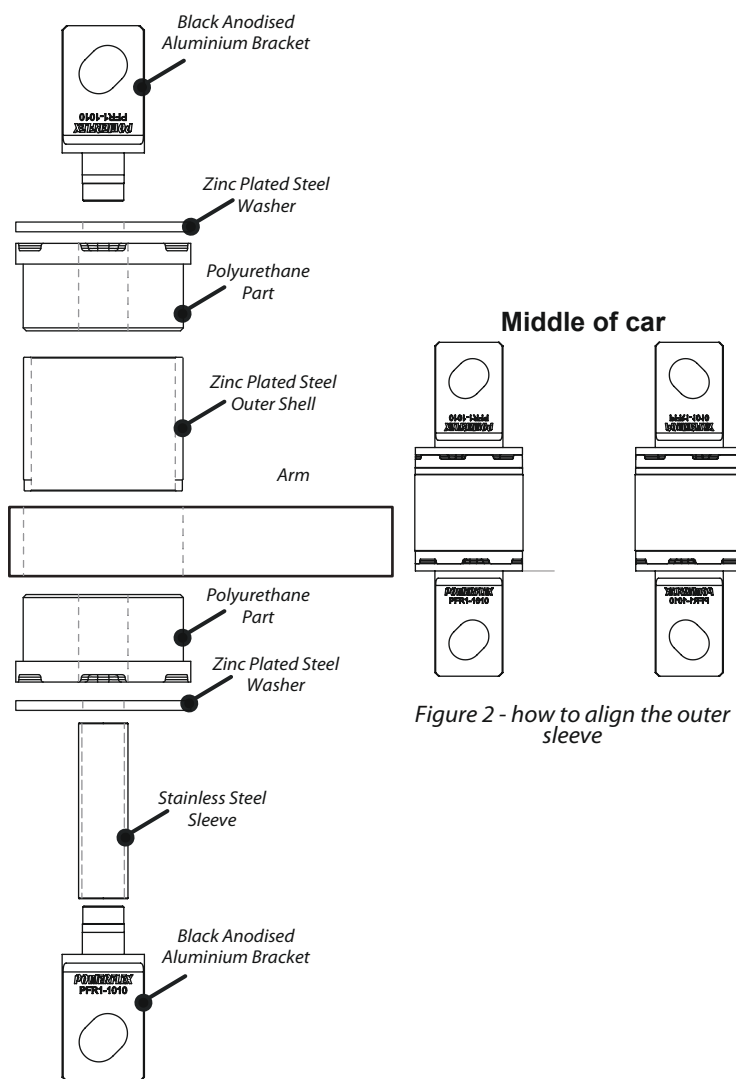


Figure 2 - how to align the outer sleeve

Figure 1 - how the parts fit into the trailing arm