



PART NUMBER

PFR50-412

DESCRIPTION

Rear Beam Front Bush

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Large Bushes

2 x Polyurethane Small Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

Fitting Instructions:

To be able to fit our inserts into the original bushes, you will need to gain access to the top of the bushes and this will involve lowering the rear beam.

1. Support the rear beam and unbolt all four corners. Slowly lower the rear beam ensuring there is not too much tension placed on brake pipes etc. You may also need to drop the exhaust system if extra room is required.
2. Once there is enough of a gap above the beam, clean any dirt from the voiding of the OE bush.
3. With some washing up liquid applied to make assembly easier, insert the larger B insert into the top of the OE bush as shown in Fig 1 so that the tabs fit into the shaped voids on the lip of the bush.
4. From the underside of the beam, insert the smaller A insert into the lower half of the OE bush as shown in Fig 1.
5. Re-mount the rear beam and exhaust etc. and tension all hardware to the manufacturer's recommended torque settings.

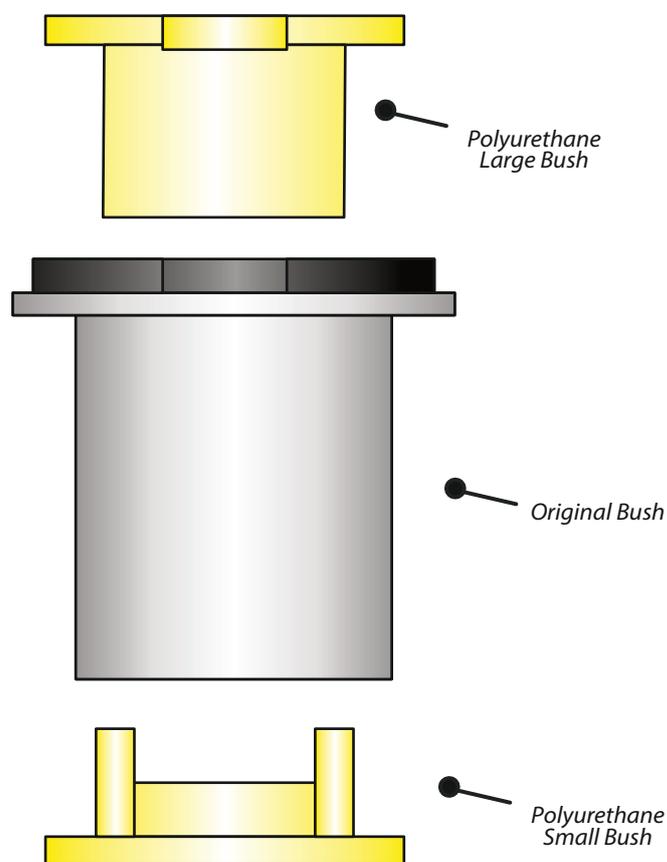


Figure 1