

# POWERFLEX®

PART NUMBER

**PFF63-602**

DESCRIPTION

**FRONT ARM REAR BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x bushes, 2 x A parts & 2 x B parts  
1 x grease

*Please read the complete fitting instructions and check package components before fitment.  
These fitting instructions are to be used as a guide and in conjunction with workshop manual.  
It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the front lower arm and bracket from the car.
2. Make a note of the forward face of the bracket. Pull the arm from the bush, then remove the bush from the bracket.
3. Clean any rust and dirt from the bracket and arm.
4. Apply some washing up liquid to the tapered end of PFF63-602A the outer part of the bush, place the tapered end into the forward face of the bracket and press the bush in to the bracket making sure the tapered lip comes out of the rear face on the bracket.
5. Slide PFF63-602B bush, larger diameter of the bush onto the arm first, onto the hex of the arm, the arm castings are not finished very well you may have to turn the bush to try different positions on the hex of the bush to the arm.
6. Apply some of the supplied grease to the bore of the A bush and the outside of the B bush. Push the bracket/A bush onto the arm/B bush so the larger diameter of B bush fits into the recess on the forward face of the A bush.
7. Refit the arm and bracket back onto the car.

