

# POWERFLEX®

PART NUMBER

**PFR85-610**

DESCRIPTION

**REAR BEAM MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane PFR85-610 Bushes
- 2 x Stainless Steel Sleeves
- 1 x PTFE Grease Sachet

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original bush and clean away any dirt and corrosion, using a rounded file to remove sharp edges from the vacant hole. Take note of which direction the original bush is fitted.
2. Insert the PFR85-610 Bush into the vacant hole, matching the orientation of the original bush. Original parts with VW part numbers beginning 6R0 are inserted from the outside, and parts with 1J0 numbers are inserted from the inside. Insert bush until it sits flush in the hole.
3. Apply some of the supplied grease to the bore of the Polyurethane Bush and insert the Stainless Steel Sleeve until it sits flush within the bore.
4. Refit to the vehicle, and check rear wheel alignment and adjust if necessary.
5. Tighten all fasteners to manufacturer's recommended torque settings.

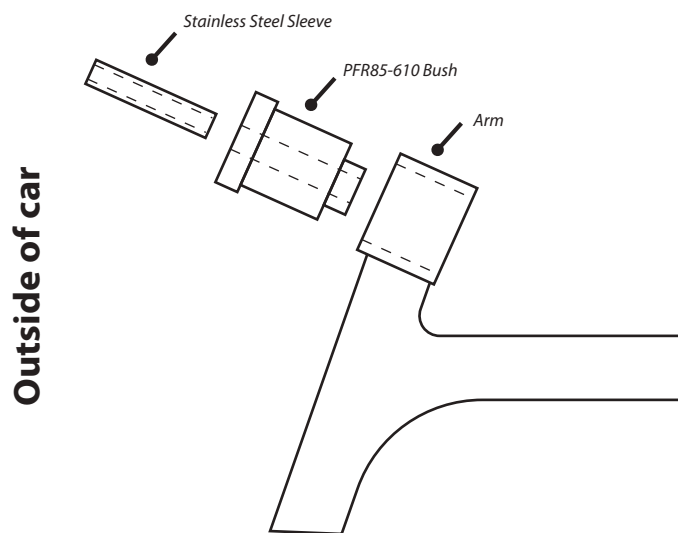


Figure 1: 6R0 Part number fitting

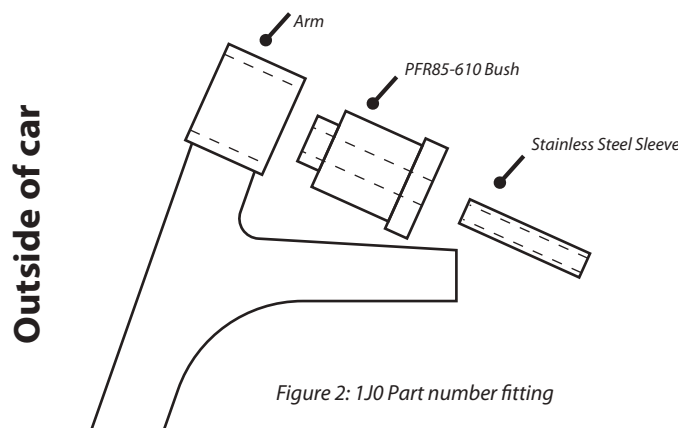


Figure 2: 1J0 Part number fitting