

PFR85-206

DESCRIPTION

## **Rear Beam Mounting Bush**

## **INSTALLATION GUIDE**

## Contents (parts per pack):

- 2 x Polyurethane Bushes
- 2 x Stainless Steel Sleeves
- 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.



## **Fitting Instructions:**

- 1. Remove the rear beam from the vehicle and press out the original bush including the outer shell.
- 2. Clean any dirt and corrosion from the bore of the arm, removing any sharp edges or burrs around the bore with a rounded file.
- 3. Fit the bushes so that the triangular-shaped end of the bush is on the inside of the beam, as shown in Fig 1.
- 4. Apply some of the supplied grease to the stainless steel sleeve and bore of the polyurethane bush.
- 5. Insert the sleeve into the bush until flush at each end.
- 6. Refit the beam to the vehicle and tension all hardware to the manufacturers recommended torque settings.

