

**PFR19-910** 

# REAR SUBFRAME MOUNTING BUSH

### **INSTALLATION GUIDE**

## Contents (parts per pack):

4 x bushes 4 x washers 4 x metal sleeves 1 x grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

This part has been designed to fix the failure of the Ford original part.

The original part fails because the rubber bond breaks causing the outer and inner part of the bush to separate.

If this has happened then the inner part of the bush will fall out quite easily. All that is then required is that the original outer sleeve (which is bonded into the subframe) be cleaned up before fitting the new bushes.

### DO NOT REMOVE ORIGINAL METAL OUTER SHELL

The outer metal sleeve into which the new bush is fitted will be very rusty. This must be cleaned as carefully as possible to remove all traces of rust.

Do not grease the new bush before fitting.

If the old bush has not come away from the subframe then it will need to be cut out and any rubber bonded to the sleeve will have to be removed

